



S-250 pro.line

Trim saw for multiple lengths



The trim saw S-250 pro.line allows tear-free cuttings of:

- Veneered mouldings
- Drawer sides
- Other furniture parts

Highly flexible processing is achieved by the multiple length function, which makes it possible to cut different stock lengths out of one stock package. Stock piles up to a height of max. 125 mm and a width of max. 300 mm, are transported to the sawing station by an NC controlled gripper. This leads to a minimum cycle time. Furthermore, the modular design of the machine is prepared for feeding by means of a cross infeed or a hopper magazine.

The high-performance trim saw enables a significant increase in efficiency for your production through precise machining also for large volume manufacturing.



Advantages

- ✓ Low noise and dust emission due to hooded sawing module
- ✓ High flexibility and quality due to multiple length function and final cut
- ✓ Best possible sawing cut thanks to a NC controlled saw feed (option)
- ✓ Easy exchangeable saw blade
- ✓ Easy machine handling due to positioning control KOCH Numeric
- ✓ High capacity and rapid processing due to optimized working processes
- ✓ High precision due to solid and robust design
- ✓ Maximum availability due to brand-name and quality components



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Equipment

- ✓ Stock feeding system
- ✓ Stock feed utilizing a NC controlled gripper
- ✓ Trim saw station
- ✓ Stock transfer by means of conveyor belt into hopper feed of the following machine

Stock dimensions

Stock length	1,500 – 4,200 mm
Stock width	30 - 250 mm
Stock thickness	12 - 20 mm
Max. stock pile	125 mm

Options

- + NC controlled saw feed (servo)
- + Lateral stock pushing of cut offs with final cut
- + Max. stock length: 5,600 mm
- + Hopper feed
- + Automatic robot or portal infeed

